

Date: Thursday, 23/04/2009 3:31:16 PM
 User: Julie Dawson

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: HARNESS ASSEMBLY
Job Number	: 47446		
Estimate Number	: 12857		
P.O. Number	:	Part Number	: D412702107B
This Issue	: 23/04/2009	S.O. No.	:
Prsht Rev.	: NC	Drawing Number	: ICA D412-702 P79 R3
First Issue	: / /	Project Number	: N/A
Previous Run	: 47137	Drawing Revision	: 3
	Type : SMALL /MED FAB	Material	:
Written By	:	Due Date	: 30/04/2009
Checked & Approved By	: <u>TWO 09.04.24</u>	Qty:	3
Comment	: est rev A 07.05.10 new issue EC	Um:	Each
	Est Rev:B Removed Decal D3569 07-07-06 JLM		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	D35733	Adapter
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 3.0000 Each(s)

ADAPTER

batch: B45928

EP 09/05/06

2.0	D3579046	Shoulder Harness
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 3.0000 Each(s)

SHOULDER HARNESS RH

batch: B46352

EP 09/05/06
(2X) 47315

3.0	K62	CLIP
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 3.0000 Each(s)

CLIP

batch: M110957

EP 09/05/06

4.0	MS24693S272	Screw
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Comment: Qty.: 4.0000 Each(s)/Unit Total : 12.0000 Each(s)

Screw

batch: M110123

EP 09/05/06

5.0	AN960JD10LL	Washer
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Comment: Qty.: 4.0000 Each(s)/Unit Total : 12.0000 Each(s)

Washer

batch: M119600

EP 09/05/06

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Thursday, 23/04/2009 3:31:16 PM
User: Julie Dawson

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: HARNESS ASSEMBLY

Job Number: 47446

Part Number: D412702107B

Job Number:



Seq. #:	Machine Or Operation:	Description :
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6.0	MS21042L3	Nut
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Comment: Qty.: 4.0000 Each(s)/Unit Total : 12.0000 Each(s)
Nut
batch: M110844

09/05/06

7.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
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Comment: SMALL & MEDIUM FAB RESOURCE 1

Assemble as per dwg ICA D412-702 p.79

09/05/06 (3)

8.0	QC5	INSPECT WORK TO CURRENT STEP
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Comment: INSPECT WORK TO CURRENT STEP

02/05/06 (X3)

9.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Identify with P/N & CHG# and pack for shipping as per PPP D412-702-107B CHG001

Location: _____

PPP Rev: _____

ST 274

09/05/06 (X3)

10.0	QC21	FINAL INSPECTION/W/O RELEASE
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Comment: FINAL INSPECTION/W/O RELEASE

09/05/07

Job Completion



MF 09-05-07

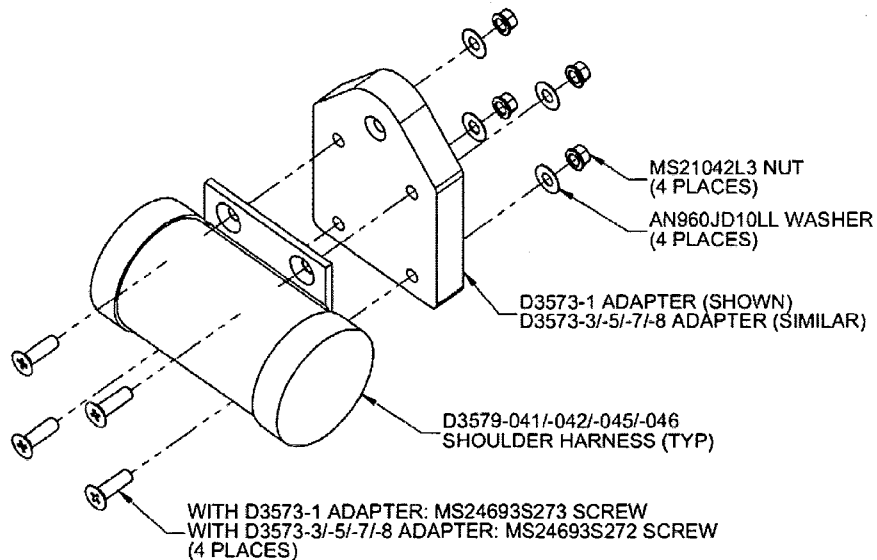
W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

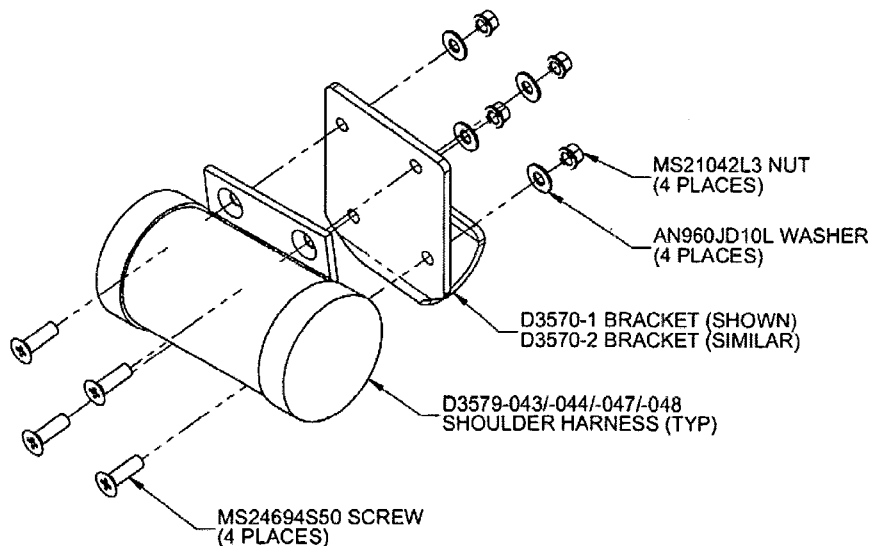
Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



**DETAIL 'K' D412-702-101A/-103A/-105A/-107A/-109A/-115A/-117A AND
D412-702-101B/-103B/-105B/-107B/-109B/-115B/-117B HARNESS ASSEMBLIES**
(BELTS, K6.2 CLIP AND D3569-1/-2/-3 DECAL NOT SHOWN)



DETAIL 'L' D412-702-111A/-111B/-113A/-113B HARNESS ASSEMBLIES
(BELTS AND D3569-1/-2/-3 DECALS NOT SHOWN)

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